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Assign an action  
to the USER key  
#4 Message (7.5)  
Message string  
#5 Display #5 -

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## #1 Group

set/Trip line

Group name (7.6)

Assign channels  
to groups (7.6)

Trip line

position,

display color

(7.7) #5 - #2

Color (7.8)

Measurement

channel display

color #5 - #3

Zone (7.9) Zone

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operator must  
refer to the  
explanation in  
the User's  
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Login (6.1)

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Operation

preparation such  
as changing

settings Execute

Memory Start by

entering the

batch/lot No.

(6.2) Settings

cannot be

changed while

running Memory

Stop (6.2) Sign

the data (6.3)

Logout (6.1)

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Flow of  
operation (an  
example)  
Operations on  
the DX100P

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Addresses that  
have Write Only  
access are  
assigned a  
default access  
of Read/Write.  
However, data  
values are  
unreadable for  
these addresses

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associated tags are not included in the scan list. The current data value for these tags will always be 0 for numeric data types and null string for string data types.

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recorder (1

channel) Pen

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channel) Pen

recorder (3

channel) Pen

recorder (4

channel) Dot

recorder (6

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channel) Options

/A1 /A2 /A3 /R1

/C3 /C7 /H2 /H3

/M1 /N3 /N1:

Alarm output 2

points Alarm

output 4 points

Alarm output 6

points Remote

control (5

points) RS-422A

interface

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manual consists  
of the following  
sections. For



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Details on the  
communications  
functions and  
the software  
“DAQSTANDARD”  
provided with  
the package, see  
the respective  
manuals (IM  
04L20A01-17E and  
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arises. The  
following five  
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Explains all  
functions and  
procedures of

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the DX100  
excluding the  
communication  
functions.

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This manual

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information for  
servicing the

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Alarm value  
Output relay  
On/Off Output  
relay number #2  
Tag (7.1) Tag  
name Filter  
(5.8) Filter  
time Page 4/25

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